

Technical Data Sheet

618 – Knife Blades



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| Document Reference | HSE7231-618 |
| Date of issue | 07 th June 2024 |
| Revision Number | 001 |
| Date of last revision | 07 th June 2024 |

This Technical Data Sheet is applicable to the

| Code | Description |
|--------------------|--|
| 618-P32-K001-T075 | Knife Blades 304- St/St Hook Blade Suits SK109 |
| 618-P32-K002-T075 | Knife Blades 304- St/St Straight Blade Suits SK109 |
| 618-P32-K002-T076 | Knife Blades 304- St/St Straight Blade Suits SK111 |
| 618-P32-K002-T077 | Knife Blades 304- St/St Straight Blade Suits SK112 |
| 618-P32-K002-T387 | Knife Blades 304- St/St Straight Blade Suits SK118 |
| 618-P32-K002-T520 | Knife Blades 304- St/St Straight Blade Suits SK124 |
| 618-P32-K002-T530 | Knife Blades 304- St/St Suits SK126 |
| 618-P32-K004-T072 | Knife Blades 304 St/St Tape Scratcher Suits SK101 |
| 618-P32-K005-T073 | Knife Blades 304 St/St Trapezoid Blade Suits SK102 |
| 618-P32-K005-T388 | Knife Blades 304 St/St Trapezoid Blade Suits SK119 |
| 618-P32-K005-T514 | Knife Blades 304 St/St Trapezoid Suits Fully St/St Knife |
| 618-P32-K007-T388 | Knife Blades 304 St/St Bull Nose Blade Suits SK119 |
| 618-P32-K100-T242 | Knife Blades 304 St/St SK100 Knife Suits SK102 (OLD) |
| 618-P32-K102E-T078 | Knife Blades 304 St/St Extended Blade Suits SK102E |
| 618-P32-K128-T684 | Knife Blades 304 St/St SK128 Knife |
| 618-P44-K003-T071 | Knife Blades 304 St/St Industrial Cutter Suits SK100 |
| 618-P44-K003-T072 | Knife Blades 304 St/St Industrial Cutter Suits SK101 |
| 618-P45-K030-T557 | Knife Blades 304 St/St TG 30 Replacement Blades |
| 618-P45-K119-T036 | Knife Blades 304 St/St SK119 Knife Trapezoid |
| 618-P45-K119-T197 | Knife Blades 304 St/St SK119 Knife Retracting Hook |
| 618-P32-K003-T530 | Knife Blades 304 St/St SK126 Straight Blades |

Steel Chemical Composition

Material 13C26 Stainless Steel

| C | Si | Mn | P | S | Cr | Ni |
|-----------|-----------|-----------|----------|----------|-----------|---------|
| 0.70-0.63 | 0.20/0.50 | 0.50-0.80 | 0.025Max | 0.020Max | 12.5/13.7 | 0.50Max |

Production Process: → Pressing→ Heat Treatment→ Grinding →Packing.

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